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(54) Title: LOW FOAMING FORMULATION OF GLYPHOSATE

(57) Abstract: A low-foaming herbicidal composition comprises glyphosate and a poly(alkylene oxide) alkanol having the formula $R_1R_2CH-R_3-(OR_4)_n-OH$ (I) wherein R_1 and R_2 are methyl or ethyl, R_3 is a straight chain alkylene group containing from 5 to 12 carbon atoms, R_4 is an alkylene group containing 2 or 3 carbon atoms and n is from 4 to 20. Especially preferred is ethoxylated, propoxylated or mixed alkoxylated/propoxylated iso-tridecyl alcohol wherein the degree of alkoxylation is from 6 to 14, for example iso-tridecyl alcohol having 8 polyethylene oxide units. Preferred compositions additionally contain an alkylglycoside.

WO 03/082009 A1